



The Kohler® Advantage

- **High Quality Power**
Kohler home generators provide advanced voltage and frequency regulation along with ultra-low levels of harmonic distortion for excellent generator power quality to protect your valuable electronics.
- **Extraordinary Reliability**
Kohler is known for extraordinary reliability and performance and backs that up with a premium 5-year or 2000 hour limited warranty.
- **Powerful Performance**
Exclusive Powerboost™ technology provides excellent starting power. §
- **Aluminum Enclosure**
 - Attractive aluminum enclosure allows installation as close as 18 inches from your home or small business. †
 - Enclosure panels can be removed without tools to allow easy access for maintenance and service.

Standard Features

- **RDC2 Controller**
 - One digital controller manages both the generator set and transfer switch functions (with optional Model RXT).
 - Electronic speed control responds quickly to varying demand.
 - OnCue® Plus Generator Management System for remote monitoring is included with the generator.
- **Kohler Command PRO Engine Features**
 - Kohler Command PRO® OHV engine with hydraulic valve lifters for reliable performance without routine valve adjustment or lengthy break-in requirements.
- **Designed for Easy Installation**
 - Sturdy aluminum base can be mounted on gravel or a concrete mounting pad.
 - Fuel and electrical connections through the enclosure wall eliminate the need for stub-ups through the base.
 - Customer connection terminal block located near the controller allows easy access for field wiring.
 - Designed for outdoor installation only.
- **Certifications**
 - Meets emission regulations for U.S. Environmental Protection Agency (EPA) with both natural gas and LPG.
 - UL 2200/cUL listed (60 Hz model).
 - CSA certification available (60 Hz model).
 - Accepted by the Massachusetts Board of Registration of Plumbers and Gas Fitters.
 - Meets 181 mph wind rating.
- **Approved for stationary standby applications in locations served by a reliable utility source.**
- **20RCAL models packaged with a Model RXT automatic transfer switch are available. See page 4 and the Model RXT ATS specification sheet.**
- **Warranty**
 - 5-year/2000 hour limited warranty for on-grid (standby) applications in locations served by a reliable utility source.

Generator Ratings

| Alternator | Voltage | Phase | Hz | Standby Ratings | | | | Line Circuit Breaker | |
|------------|---------|-------|----|-----------------|------|--------|------|----------------------|-------|
| | | | | Natural Gas | | LPG | | Amps | Poles |
| | | | | kW/kVA | Amps | kW/kVA | Amps | | |
| 2F7 | 120/240 | 1 | 60 | 18/18 | 75 | 20/20 | 83 | 100 | 2 |
| | 120/208 | 3 | 60 | 17/21 | 58 | 17/21 | 58 | 70 | 3 |
| 2G7 | 120/240 | 3 | 60 | 17/21 | 51 | 17/21 | 51 | 60 | 3 |
| | 277/480 | 3 | 60 | 17/21 | 26 | 17/21 | 26 | 30 | 3 |

Note: The line circuit breaker is automatically selected based on the generator set model and voltage configuration.

RATINGS: Standby ratings apply to installations served by a reliable utility source. All single-phase units are rated at 1.0 power factor. The standby rating is applicable to variable loads with an average load factor of 80% for the duration of the power outage. No overload capacity is specified at this rating. Ratings are in accordance with ISO-3046/1, BS5514, AS2789, and DIN 6271. GENERAL GUIDELINES FOR DERATING: **ALTITUDE:** Derate 4% per 305 m (1000 ft.) elevation above 153 m (500 ft.). **TEMPERATURE:** Derate 2% per 5.5°C (10°F) temperature increase above 16°C (60°F). Availability is subject to change without notice. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local Kohler Co. generator distributor for availability.

§ Check the appliance manufacturer's specifications for actual power requirements. Consult a Kohler® Power Systems professional to calculate your exact residential power system requirements.

† Meets NFPA guidelines for 18 inch clearance to combustible materials. Check state and local codes for minimum distance required from a structure.

Alternator Specifications

Alternator Specifications

| Specifications | Alternator |
|---|-------------------------------|
| Manufacturer | Kohler |
| Type | 2-Pole, Rotating Field |
| Leads, quantity | |
| 2F7 | 4 |
| 2G7 | 12 |
| Voltage regulator | Digital |
| Insulation: | NEMA MG1-1.66 |
| Material | Class H |
| Temperature rise | 130°C Standby |
| Bearing: quantity, type | 1, Sealed |
| Coupling | Direct |
| Amortisseur windings | Full |
| Voltage regulation, no-load to full-load RMS | ±1.0% |
| One-step load acceptance | 100% of Rating |
| Peak motor starting kVA: (35% dip for voltages below) | |
| 240 V, 1 ph | 2F7 (4 lead) 41 (60 Hz) |
| 240 or 480 V, 3 ph | 2G7 (12 lead) 69 (60 Hz) |

Alternator Features

- Compliance with NEMA, IEEE, and ANSI standards for temperature rise.
- Self-ventilated and drip-proof construction.
- Windings are vacuum-impregnated with epoxy varnish for dependability and long life.
- Superior voltage waveform and minimum harmonic distortion from skewed alternator construction.
- Digital voltage regulator with ±1.0% no-load to full-load RMS regulation.
- Rotating-field alternator with static exciter for excellent load response.
- Total harmonic distortion (THD) from no load to full load with a linear load is less than 5%.

Application Data

Engine

| Engine Specifications | |
|--|-------------------------------|
| Manufacturer | Kohler |
| Engine: model, type | CH1000 4-Cycle |
| Cylinder arrangement | V-2 |
| Displacement, cm ³ (cu. in.) | 999 (61) |
| Bore and stroke, mm (in.) | 90 x 78.5 (3.54 x 3.1) |
| Compression ratio | 8.8:1 |
| Main bearings: quantity, type | 2, Heavy-Duty Sleeve Bearings |
| Rated RPM | |
| 60 Hz | 3600 |
| Max. engine power at rated rpm, kW (HP) | |
| LPG, 60 Hz | 23.0 (30.9) |
| Natural gas, 60 Hz | 20.2 (27.1) |
| Cylinder head material | Aluminum |
| Valve material | Steel/Stellite® |
| Piston type and material | Aluminum Alloy |
| Crankshaft material | Heat Treated, Ductile Iron |
| Governor: type | Electronic |
| Frequency regulation, no load to full load | Isochronous |
| Frequency regulation, steady state | ±0.5% |
| Air cleaner type | Dry |

Exhaust

| Exhaust System | |
|---|-----------|
| Exhaust temperature exiting the enclosure at rated kW, dry, °C (°F) | 260 (500) |

Lubrication

| Lubricating System | |
|--|---------------|
| Type | Full Pressure |
| Oil capacity (with filter), L (qt.) § | 1.9 (2.0) |
| Oil filter: quantity, type § | 1, Cartridge |
| Oil cooler | Integral |
| § Kohler recommends the use of Kohler Genuine oil and filters. | |

Fuel Pipe Size

| Minimum Gas Pipe Size Recommendation, in. NPT | | | |
|---|--------------------------------|------------------------|--|
| Pipe Length, m (ft.) | Natural Gas 281,000 Btu/hr. | LPG 340,000 Btu/hr. | |
| 8 (25) | 1 | 3/4 | |
| 15 (50) | 1 | 1 | |
| 30 (100) | 1 1/4 | 1 | |
| 46 (150) | 1 1/4 | 1 1/4 | |
| 61 (200) | 1 1/4 | 1 1/4 | |

Engine Electrical

| Engine Electrical System | |
|--|----------------------------------|
| Ignition system | Electronic, Capacitive Discharge |
| Starter motor rated voltage (DC) | 12 |
| Battery (purchased separately): | |
| Ground | Negative |
| Volts (DC) | 12 |
| Battery quantity | 1 |
| Recommended cold cranking amps: (CCA) rating for -18°C (0°F) | 500 |
| Group size | 51 |

Fuel Requirements

| Fuel System | |
|---|--------------------|
| Fuel types | Natural Gas or LPG |
| Fuel supply inlet | 1/2 NPT |
| Fuel supply pressure, kPa (in. H ₂ O): | |
| Natural gas | 0.9- 2.7 (3.5-11) |
| LP | 1.7- 2.7 (7-11) |

| Fuel Composition Limits * | Nat. Gas | LPG |
|--|------------|-------------|
| Methane, % by volume (minimum) | 90 min. | — |
| Ethane, % by volume (maximum) | 4.0 max. | — |
| Propane, % by volume | 1.0 max. | 85 min. |
| Propene, % by volume (maximum) | 0.1 max. | 5.0 max. |
| C ₄ and higher, % by volume | 0.3 max. | 2.5 max. |
| Sulfur, ppm mass (maximum) | 25 max. | |
| Lower heating value, MJ/m ³ (Btu/ft ³), (minimum) | 33.2 (890) | 84.2 (2260) |

* Contact your local distributor for suitability and rating derates based on fuel compositions outside these limits.

Operation Requirements

| Fuel Consumption, m ³ /hr. (cfh) @ 60Hz | | | |
|--|-------------|-------|-----------|
| % Load | Natural Gas | | LPG |
| 100 | 8.0 | (281) | 3.9 (136) |
| 75 | 6.9 | (243) | 3.1 (109) |
| 50 | 4.6 | (161) | 2.3 (82) |
| 25 | 3.6 | (127) | 1.7 (59) |
| Exercise | 2.0 | (71) | 1.0 (35) |

Nominal fuel rating: Natural gas: 37 MJ/m³ (1000 Btu/ft.³)
LPG: 93 MJ/m³ (2500 Btu/ft.³)

LPG conversion factors: 8.58 ft.³ = 1 lb.
0.535 m³ = 1 kg
36.39 ft.³ = 1 gal.

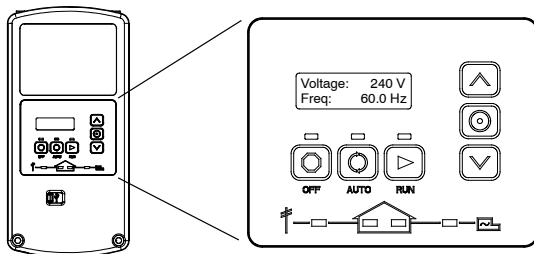
Generator Set Sound Data

Model 20RCA 8 point logarithmic average sound levels are 64 dB(A) during weekly engine exercise and 69 dB(A) during full-speed generator diagnostics and normal operation.*

All sound levels are measured at 7 meters with no load.

* Lowest of 8 points measured around the generator. Sound levels at other points around generator may vary depending on installation parameters.

RDC2 Controller



The RDC2 controller provides integrated control for the generator set, Kohler® Model RXT transfer switch, programmable interface module (PIM), and load shed kit.

RDC2 Controller Features

- Membrane keypad:
 - OFF, AUTO, and RUN pushbuttons
 - Select and arrow buttons for access to system configuration and adjustment menus
- LED indicators for OFF, AUTO, and RUN modes

RDC2 Controller Features, Continued

- LED indicators for utility power and generator set source availability and ATS position (Model RXT transfer switch required)
- LCD display:
 - Two lines x 16 characters per line
 - Backlit display with adjustable contrast for excellent visibility in all lighting conditions
- Scrolling system status display:
 - Generator set status
 - Voltage and frequency
 - Engine temperature
 - Oil pressure
 - Battery voltage
 - Engine runtime hours
- Date and time displays
- Smart engine cooldown senses engine temperature
- Digital isochronous governor maintains steady-state speed at all loads
- Digital voltage regulation: ± 1.0% RMS no-load to full-load
- Automatic start with programmed cranking cycle
- Programmable exerciser can be set to start automatically on any future day and time, and run every week or every two weeks
- Exercise modes:
 - Unloaded weekly exercise with complete system diagnostics
 - Unloaded full-speed exercise
 - Loaded full-speed exercise (Model RXT ATS required)
- Front-access mini USB connector for SiteTech™ or USB Utility connection
- Integral Ethernet connector for Kohler® OnCue® Plus
- Built-in 2.5 amp battery charger
- Remote two-wire start/stop capability for optional connection of a Model RDT transfer switch
- Diagnostic messages: Displays diagnostic messages for the engine, generator, Model RXT transfer switch, programmable interface module (PIM), and load management device.
- Maintenance reminders
- System settings:
 - System voltage, frequency, and phase
 - Voltage adjustment
 - Measurement system, English or metric
- ATS status (Model RXT ATS required):
 - Source availability
 - ATS position (normal/utility or emergency/generator)
 - Source voltage and frequency
- ATS control (Model RXT ATS required):
 - Source voltage and frequency settings
 - Engine start time delay
 - Transfer time delays
 - Voltage calibration
 - Fixed pickup and dropout settings
- Programmable Interface Module (PIM) status displays:
 - Input status (active/inactive)
 - Output status (active/inactive)
- Load control menus:
 - Load status
 - Test function

Generator Set Standard Features

- Battery cables
- EPA certified fuel system
- Aluminum sound enclosure
- Critical silencer
- Field-connection terminal block
- Fuel solenoid valve and secondary regulator
- Line circuit breaker
- Multi-fuel system, LPG/natural gas, field-convertible
- Oil drain extension with shutoff valve
- OnCue® Plus Generator Management System
- Premium 5-year limited warranty
- RDC2 generator set/ATS controller
- Rodent-resistant construction
- Sound-deadening, flame-retardant foam per UL 94, class HF-1

Available Options

Approvals and Listings

- CSA approval

Concrete Mounting Pads

- Concrete mounting pad, 3 in. thick
- Concrete mounting pad, 4 in. thick (recommended for storm-prone areas)

Electrical Accessories

- Battery
- Battery heater, 120VAC
- Battery heater, 240VAC
- Cold weather package, 120VAC
- Cold weather package, 240VAC
- Emergency stop kit
- PowerSync® Automatic Paralleling Module (APM) (single phase only; parallel two 20kW residential generator sets with the RDC2 controller)
- Programmable interface module (PIM) (provides 2 digital inputs and 6 relay outputs)

Fuel System Accessories

- Flexible fuel line (included on QS models)
 - Carburetor heater, 120 VAC
 - Carburetor heater, 240 VAC
- Carburetor heater is recommended for reliable starting at temperatures below 0°C (32°F)

Literature

- General maintenance literature kit
- Overhaul literature kit
- Production literature kit

Maintenance

- Maintenance kit (includes air filter, oil, oil filter, and spark plugs)

Automatic Transfer Switches and Accessories

- Model RDT ATS
- Model RXT ATS
- Model RXT ATS with combined interface/load management board
- Load shed kit for RXT or RDT
- Power relay modules (use up to 4 relay modules for each load management device)
- Other Kohler® ATS

20RCAL Model Packages

- 20RCAL with 100 amp RXT with 16-space load center and NEMA 1 steel enclosure for indoor installation
- 20RCAL with 200 amp service entrance-rated Model RXT with combined interface/load management board and corrosion-resistant NEMA 3R aluminum enclosure

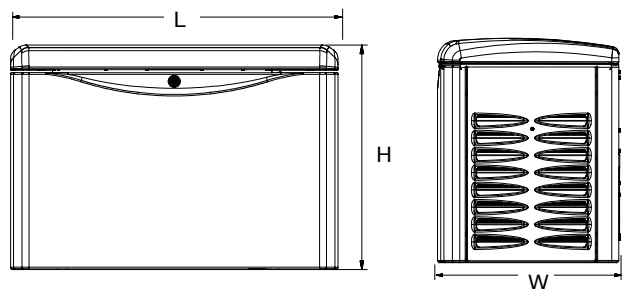
Warranty

- 5- Year Comprehensive Limited Warranty
- 10- Year Comprehensive Limited Warranty

Generator Set Dimensions and Weights

Generator Set Size, L x W x H: 1193 x 666 x 817 mm (47 x 26.2 x 32.2 in.)

Shipping Weights:
 20RCA Generator Set: 252 kg (555 lb.)
 20RCAL with 100 A RXT ATS w/LC: 277 kg (611 lbs.)
 20RCAL with 200 A RXT SE ATS: 272 kg (600 lb.)



NOTE: Dimensions are provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

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